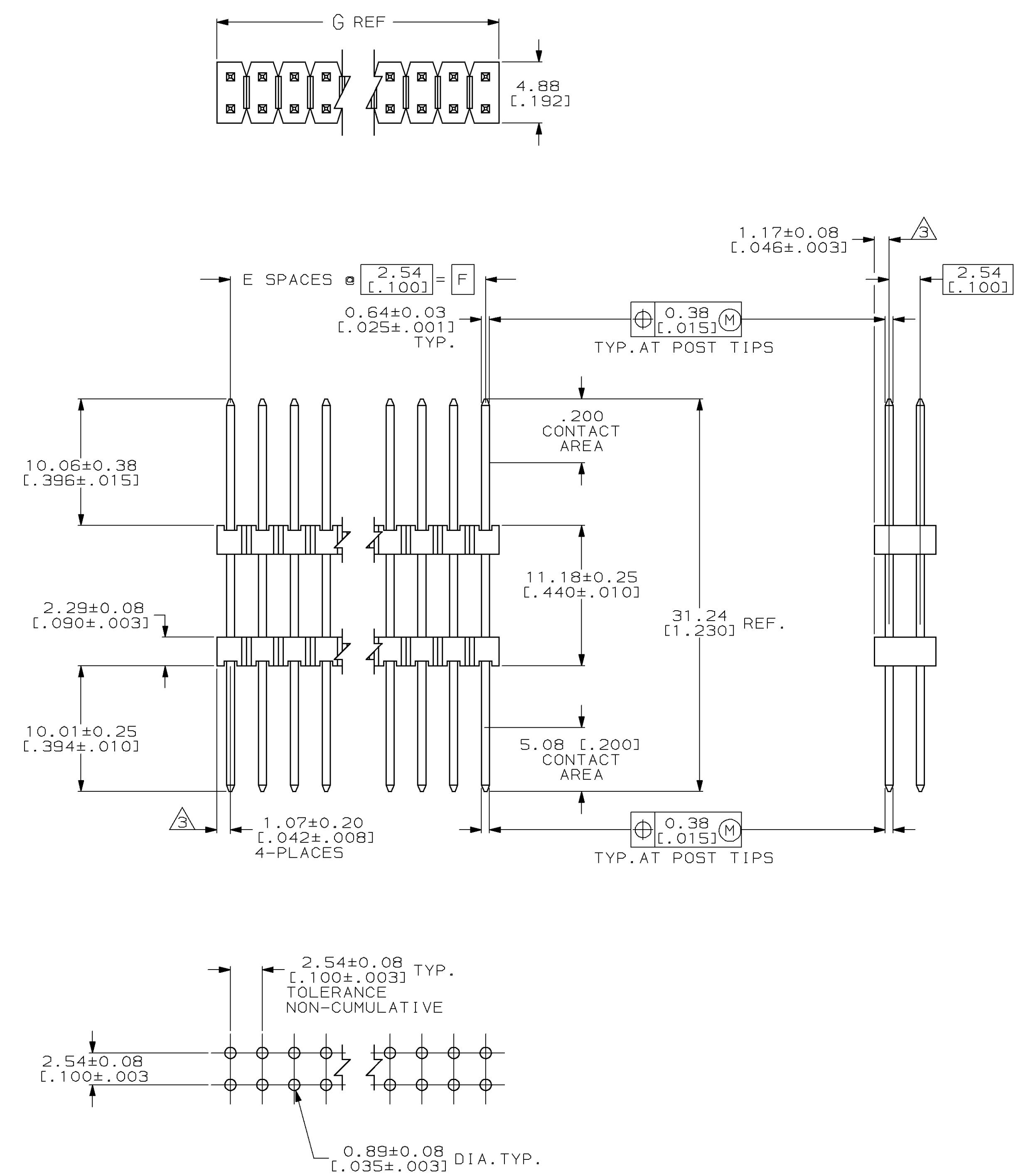


LOC		DIST		REVISIONS			
AD	39	P	LTR	DESCRIPTION	DATE	DMN	APVD
		0		RELEASED	24-JUN-97	EB	CS

- ASSEMBLY MAY BE BROKEN TO THE DESIRED NUMBER OF POSITIONS
- TRUE POSITION TOLERANCE OF THE POST TIPS APPLIES WHEN THE HEADER IS HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD
- THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND HOUSING
- HOUSING: FLAME RETARDANT THERMOPLASTIC; COLOR: BLACK.
- FINISH: 0.000381 [.000015] GOLD ON CONTACT AREA, OVER 0.00127 [.000050] NICKEL, ENTIRE POST.



RECOMMENDED HOLE LAYOUT

37.69 [1.484]	35.56 [1.400]	14	30	146523-1
G	F	E	NO. OF POSITIONS	PART NUMBER

<small>THIS DRAWING IS A CONTROLLED DOCUMENT FOR AMP INCORPORATED. IT IS SUBJECT TO CHANGE AND THE CONTROLLING ENGINEERING DEPARTMENT SHOULD BE CONTACTED FOR THE LATEST REVISION.</small>		DMN: BRANDBERG CHK: C. SCHMID APVD: C. SCHMID DATE: 24-JUN-97	AMP Incorporated Harrisburg, PA 17105-3508
DIMENSIONS: mm (INCH)	TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± 1 PLC ± 2 PLC ±0.51 [.02] 3 PLC ±0.127 [.005] 4 PLC ±0.0127 [.0005] ANGLES ±	NAME: HEADER ASSEMBLY, MOD II, STACKING, DOUBLE ROW, .025 SQ. POST, UNSHROUDED APPLICATION SPEC:	SIZE: A1 CAGE CODE: 00779 DRAWING NO: 146523
MATERIAL:	FINISH:	WEIGHT:	SCALE: 4:1
CUSTOMER DRAWING		SHEET 1 OF 1	REV 0